

Refinery	Location	Refineries	website	2023 (MT)	2022 (MT)	2021 (MT)	2020 (MT)
浙江石化	Zhoushan, Zhejiang	Zhejiang Petroleum & Chemicals Ltd	https://www.zpc-cn.com/#/Aboutus	20,000,000	40,000,000	32,000,000	20,000,000
恒力石化	Suzhou, Jiangsu	Hengli Group	https://www.hengli.com/	18,830,000	20,000,000	20,000,000	20,000,000
中国化工	Beijing	Chem China	http://m.chemchina.cn/	8,560,000	12,840,000	17,120,000	17,120,000
盛虹石化	Suzhou, Jiangsu	Shenghong Group	http://www.shenghonggroup.cn/en/	8,000,000	7,950,000	2,000,000	0
北方华锦化学	Panjin, Liaoning	North Huajin Chemical Industries Group Corp (China North Industries Group)		7,820,000	8,300,000	8,300,000	8,300,000
东明石化	Dongming County, Shandong	Shandong Dongmign Petrochemical Group	http://www.dmsb.com.cn/portal/mainPage	7,060,000	7,500,000	7,500,000	7,500,000
中化弘润	Weifang, Shandong	Hongrun Petrochemical (Weifang) Co., Ltd--Sinochem		3,930,000	5,300,000	5,300,000	5,300,000
河北鑫海	Cangzhou, Hebei	Hebei Xinhai Holding	https://en.xinhaiholdings.cn/	3,500,000	3,720,000	3,720,000	3,720,000
利津石化	Dongying, Shandong	Lihuayi Group	http://www.lihuayi.com/	3,300,000	3,500,000	3,500,000	3,500,000
京博石化	Binzhzhou, Shandong	Shandong Jingbo Petrochemicals	https://www.jbshihua.com/	3,120,000	3,320,000	3,310,000	3,310,000
天弘石化	Dongying, Shandong	Wanda Group Tianhong Petrochemical		3,080,000	4,400,000	4,400,000	4,400,000
山东金诚	Zibo, Shandong	Shandong Jincheng Petrochemical Group	http://www.sdjcsb.com/	2,830,000	3,000,000	3,000,000	3,000,000
东方华龙	GuangRao, Shandong	Shandong Dongfang Hualong GROUP	http://www.sdhualong.cn/	2,830,000	3,000,000	3,000,000	3,000,000
山东神驰	Dongying, Shandong	Shandong Shen Chi Group	http://www.shenchigroup.com/	2,380,000	2,520,000	2,520,000	2,520,000
无棣鑫岳	Wudi, Shandong	Shandong Wudi Xinyue Chemical	http://xinyuechem.cn/	2,260,000	2,400,000	240,000	2,400,000
湖北鑫澳	Qianjiang, Hubei	Jinao (Hubei) Science & Technology Chemical Ltd	http://www.jinaokeji.com/	2,170,000	2,300,000	2,300,000	2,300,000
江苏新海	Lianyungang, Jiangsu	Jiangsu Xinhai Petrochemical	http://www.jsxsh.com.cn/	2,170,000	2,300,000	2,300,000	2,300,000
河南丰利	Puyang, Henan	Henan Fengli Petrochemical	http://www.fenglishihua.com/	2,090,000	2,220,000	2,220,000	2,220,000
齐润石化	Dongying, Shandong	Shandong Qirun Group	http://www.sdqirun.cn/	2,070,000	2,200,000	2,200,000	2,200,000
胜星石化		Shandong Shengxing Chemical		2,070,000	2,200,000	2,200,000	2,200,000
腾龙芳烃(漳州)	Zhangzhou, Fujian	Tenglong Fangting Co. Ltd		2,000,000	4,000,000	4,000,000	3,500,000
鲁清石化	Shouguang, Shandong	Shandong Luqing Petrochemical	http://www.luqingshishua.com/	1,910,000	2,580,000	2,580,000	2,580,000
万通化工	Dongying, Shandong	Shandong Wantong Group	http://www.wantonggroup.com/en/index.html	1,840,000	1,960,000	1,950,000	1,950,000
陕西延长	Yanchang, Shaanxi	Yancheng Petroleum Interantional	http://www.yanchanginternational.com/sc/index.php	1,800,000	2,700,000	3,060,000	3,600,000
鑫泰石化	Zibo, Shandong	Shandong Xintai Petrochemical	https://www.xintaishihua.com/	1,800,000	2,000,000	2,000,000	2,000,000
垦利石化	Kenli country, Shandong	Shandong Kenli Petrochemical Group	http://www.klsh.com/portal.php	1,760,000	2,140,000	2,520,000	2,520,000
齐成石化	GuangRao, Shandong	Shandong Qicheng Holding	https://www.sdqpc.com/	1,510,000	1,600,000	1,600,000	1,600,000
海科瑞林	Dongying, Shandong	Shandong Haihua Ruilin Group	http://ruilin.haikegroup.com/ruil_en.html	1,470,000	1,790,000	2,100,000	2,100,000
亚通石化	Dongying, Shandong	Yatong Petrochemical	http://www.yatoil.com/	1,380,000	2,760,000	2,760,000	2,760,000
岚桥石化		Shandong Lanqiao Petrochemical		1,260,000	1,800,000	1,800,000	1,800,000
华联石化	Hekou, Shandong	Shandong Hualian Petrochemical	http://www.sdshihua.com/gudong_view.asp?id=3	1,190,000	1,700,000	1,700,000	1,700,000
大连锦源	Dalian, Liaoning	Dalian Jinyuan Petrochemical		760,000	800,000	800,000	800,000
中化国际(中化能源)		Sinochem International	http://www.sinochemintl.com/	640,000	0	0	640,000
中国石油国际		Petrochina International		580,000	580,000	830,000	830,000
中国石化国际石油勘探开发	Beijing	Sinopec International Petroleum Exploration & Production (SIPC)		400,000	0	0	400,000
霍尔果斯中石油国际		Petrochina International (Huoerguosi branch)		320,000	320,000	320,000	450,000
华岳集团	Weihai, Shandong	Huayue Group	http://www.huayuesd.com/	260,000	250,000	360,000	360,000
阿拉山口中石油国际		Petrochina International Alashankou Branch		220,000	220,000	320,000	320,000
中海油(北京)贸易	Beijing	CNOOC (Beijing) Trading		220,000	0	0	220,000
联合石化	Beijing	China International United Petroleum & Chemicals Co., Ltd	http://unipec.sinopec.com/unipec/	196,000	2,800,000	2,800,000	2,800,000
二连高陆对外经济贸易	Inner Mogolina	Erlian Gaolu International Trading		180,000	180,000	160,000	160,000
中国协力能源	Haikou, Hainan	China Xielie Energy Trading		130,000	130,000	130,000	130,000

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福建联合	Beijing	Fujian United Petrochemical	http://www.fjrep.com/	60,000	80,000	100,000	80,000
			sub-total	129,956,000.00	169,360,000.00	159,020,000.00	148,590,000.00
		Notes					
		1) Quantity for 2023 is for first half year only.					
		2) Unit for quantity is metric ton					